



PROCESS

	John Wilson 734-243-8937 Monroe, MI	Rick Kern 330-872-0914 Newton Falls, OH	Jeff Kolbus 708-757-4570 Chicago Hts, IL	Dan Crippen 586-498-0082 Warren, MI	Fritz Michalk 440-943-0094 Wickliffe, OH
Bar & Tube Roll Straightening min/max diameter min/max length (Dia dependent)	0.781" - 3.125" 10' - 38'	0.625" - 6.250" 10' - 40'	0.750" - 4.500" 10' - 30'	0.500" - 4.000" 12' - 45'	0.687" - 10.250" 10' - 45'
Rounds & Squares Gag Press Straighten	n/a	n/a	n/a	Up to 4" Rd Max Dia. 72" Max Lgth	Rounds 2.000" - 13.500" Squares 2.000" - 12.000" 8' - 45'
Turning/Peeling maximum incoming diameter min/max finish diameter min/max length	2.125" 0.625" - 2.0625" 10' - 32'	4.625" 0.500" - 4.5" 10' - 36'	3.00" 0.563" - 2.937" 10' 6" - 29'6"	4.000" 0.500" - 3.938" 10' - 60'	10.999" .687"-10.600" 7'8" - 60'
Polish/Burnish (after turn) min/max finish diameter min/max length	0.625" - 2.0625" 10' - 32'	0.500" - 4.5" 10' - 35'	0.563" - 2.937" 10' 6" - 29'6"	0.500" - 3.938" 10' - 40'	.687" -10.600" 7'8" - 33' 6"
Saw/Slug Cut Inquire for specific cutting capabilities	Bdl Cutting (50' max lgth) 0.625" - 6.000"	Bdl Cutting and Slugs/Shafts	Bdl Cutting and Slugs/Shafts	Bdl Cutting and Slugs/Shafts	Bdl Cutting and Slugs/Shafts
Shear to Length min/max diameter min/max shear length min/max incoming length	n/a	n/a	n/a	0.595" - 1.500" 24" - 200"	n/a
Decoil (coil to straight bar) min/max diameter min/max finish length	n/a	n/a	.375" - .781" 10' - 25'	n/a	n/a
Centerless Grinding min/max diameter min/max length	n/a	0.625"- 5.00" 18" - 24'	n/a	n/a	0.500" - 3.375" 6' - 33'
Machine Chamfer min/max diameter min/max length	Hand Chamfer Only	0.625" - 2.250" 8' - 25'	n/a	T&P Only 0.750" - 2.500" 10' - 31'	Hand Chamfer Only
Grade Verification (Spectrometer)	Yes	Yes	Yes	Yes	Yes
Non-Destructive Testing (NDT) Eddy Current Inspection min/max diameter min/max length	0.750" - 3.250" 10' - 38'	0.625" - 5.125" 10' - 35'	0.750" - 3.437" 10' - 30'	0.550" - 3.000" 8' - 40'	.700" - 5.250" 12' - 60'
Ultrasonic Inspection min/max diameter min/max length	0.750" - 3.500" 10' - 38'	0.625" - 5.125" 10' - 35'	0.625"-1.938" 10-30'	0.625" - 3.000" 8' - 39'	.700" - 3.750" 12' - 60'
	Magnetic Particle Inspection	Magnetic Particle Inspection	Magnetic Particle Inspection	Magnetic Particle Inspection	Magnetic Particle Inspection

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REV: 07/2018

INCOMING BUNDLE WEIGHTS - Newton Falls, Chicago Hts. & Wickliffe 5 Tons - Monroe, Warren 10 Tons

PARTS INSPECTION SERVICES: All BPC facilities are capable of performing inspections inhouse or in the field